STENI®

LASTING EXPRESSIONS

PRODUCT CATALOGUE

1. JANUARY 2024

60ʸ SIXTY-YEAR WARRANTY

CREATIVE POSSIBILITIES

ECO-FRIENDLY

Our range of surfaces create expressions for future generations

Steni delivers the widest and most exciting array of solutions: combining multiple formatting opportunities, to the facade industry. Delivering more than 50 million m2 of facades and 55 years in business, we stand as a reputable manufacturer of cost-effective façade solutions with lasting aesthetics.
That is why we offer a 60-year functional warranty.

Steni works closely with building owners, architects and contractors to ensue long-terms relationships. By combining experience with knowledge, innovation and enthusiasm – and by providing good BIM tools, it is our goal that you; our customers, will experience increased value beyond the product itself. Our customers should expect quick and easy service, good logistics solutions and strong customer service

At Steni we believe enduring aesthetics, quality and the environment are the keys to a good future. To verify this we have third party verification and certificates to support our claims. We work hard to minimize waste, reduce CO2 emissions and to ensure that the life cycle costs of the buildings are kept low.

PRODUCT ADVANTAGES

60^Y 60-year functional warranty

Pre-drilled and cut

Impact resistant

Withstands frost and water

Wide range of colours

Eco-friendly

Easy installation

Durable

Easy cleaning

Adviser competence

Range of surfaces, gloss levels and textures

Reduced on site material waste

Easy to remove graffiti

CONTENTS

STENI COLOUR 60^Y

A robust and smooth façade panel with a surface of electron-beam-cured acrylic for a clean and exclusive effect.

STOCKED COLOURS STENI COLOUR

SN 8001
NCS S 0500-N
Stocked: M-HM-HG

SN 8010
NCS S 0502-Y
Stocked: M-HM

SN 8002
NCS S 1000-N
Stocked: M-HM

SN 8003
NCS S 2000-N
Stocked: M

SN 8020
NCS S 3000-N
Stocked: M

SN 8008
NCS S 8000-N
Stocked: M-HM

SN 8900
NCS S 9000-N
Stocked: M-HM

Standard Stock Format: 1195 x 2995 mm
Gloss levels:
M - Matt
HM - Half Matt
HG - High Gloss
See more about gloss levels page 17.

STENI STANDARD FASTENERS (ACID-RESISTANT A4)

Product	Dimensions	No. per pack
Wood screw*	4.8 × 28/33 mm	500 pcs
Metal screw (self-drilling)	4.8 × 25 mm	500 pcs

* Stocked with untreated heads, and with painted heads in stock panel colours.
The screws are supplied with a pan head and a T20 head (see page 23 for a complete overview).

Steni Colour is easy to maintain and quick to install, with minimal waste. The panels are highly environmentally friendly, and thanks to the lifetime warranty of 60 years the total life-cycle cost is the lowest in their class.

Steni Colour is a fibreglass-reinforced stone composite panel suitable for use as cladding on all types of buildings. The panels should be installed in accordance with our installation instructions. Steni Colour is available in a wide range of standard colours and formats, and in three gloss levels, so you will always be able to find a variant that is perfect for your project.

STANDARD PRODUCTION FORMATS (mm)

Minimum 10 m² per division.

Steni Colour stocked formats:
1,195 × 2,995 mm.
Full production width of 1195 mm is always charged.

Standard panel divisions*	Standard production length
295 + 295 + 295 + 295	1195–3495
395 + 395 + 395	1020–3495
595 + 595	850–3495
795 + 395	1020–3495
895 + 295	1195–3495
1195**	850–3495

* All panels split from the same full-width panel must be of the same length.
**No minimum quantity for 1195 mm width.

For a complete overview of available formats, see the tables from page 26 onwards.

Other formats available at an additional cost.
Minimum width is 196 mm
Steni delivers L-and U-elements (ref. p. 28)

COLOUR CORE

Steni Colour is supplied coloured light or dark core colour. In addition, we do have the opportunity to deliver panel with edge paint. SN 8008
(NCS S 8000-N).

STENI COLOUR PLANK (FS200)

Minimum quantity: 50 m2
80 standard Steni Colour décors.
Edge paint can be ordered in the same colour.

Format (height x length) including drilling.
· 196 x 1795 mm
· 196 x 2395 mm
· 196 x 2995 mm

ABOUT COLOUR CODES

All standard surfaces have a unique Steni code beginning with SN, e.g. SN 8010 (Colour), SN 100 (Nature)In addition we give NCS colour codes for Steni Colour to make it easier for you to match the colour with other products.

COLOUR PRECISION

We check the colour of Steni Colour using a spectrophotometer, which measures colour differences in accordance with the measuring methods specified in CIE 15:2004.
The permitted variance within the same batch is $\Delta E = 0.5$
The permitted variance between different batches is $\Delta E = 3.0$

CAN'T FIND THE COLOUR YOU'RE LOOKING FOR?

We mix all of the colours for Steni Colour ourselves in the factory. This uniquely enables us to offer special colours within the NCS and RAL colour systems. We now have over 2,200 approved colours in our archive, so please contact us if you want a colour that is not in our standard range. Unused paint degrades over time, so all colours, whether standard or special colours, are mixed to order.

Even though our processes are high-precision, there may be small variations between mixes. You may wish to bear this in mind if your project is being planned with partial deliveries. Note that we are unable to offer exact colour matches between multiple production runs.

Find out more about why Steni is good for the environment.

Installation instructions: Scan the QR code or visit steni.com

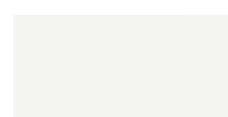Take a good look at our extensive range of surfaces.

BASE COLOUR

SN 8010 NCS S 0502-Y Stocked: M–HM	**SN 9500** NCS S 1002-Y	**SN 9205** NCS S 1502-Y	**SN 9501** NCS S 2002-G50Y	**SN 8671** NCS S 3502-Y
SN 8011 NCS S 1005-Y20R	**SN 8013** NCS S 1002-G50Y	**SN 9505** NCS 1604-Y22R	**SN 8661** NCS S 3502-G	**SN 9506** NCS S 3010-G90Y
SN 4072 NCS S 2010-Y10R	**SN 3413** NCS S 1020-Y10R	**SN 9512** NCS S 2020-Y10R	**SN 9513** NCS S 2030-Y10R	**SN 9514** NCS S 2020-Y20R
SN 9520 NCS S 2005-Y20R	**SN 9521** NCS 1704-Y50R	**SN 9522** NCS S 1505-Y30R	**SN 4012** NCS S 2010-Y30R	**SN 4500** NCS S 2020-Y40R
SN 9527 NCS 2503-Y80R	**SN 9528** NCS 2509-Y77R	**SN 9507** NCS S 3010-Y70R	**SN 9529** NCS 3208-Y77R	**SN 9530** NCS S 4010-Y70R
SN 9536 NCS S 2005-G60Y	**SN 9308** NCS S 2010-G30Y	**SN 9537** NCS S 3010-G50Y	**SN 6362** NCS S 4010-G50Y	**SN 9307** NCS S 5010-G30Y

SN 8672 NCS S 4502-Y	**SN 8673** NCS S 5502-Y	**SN 9502** NCS S 7502-Y	**SN 9503** NCS S 7502-B	**SN 9504** NCS S 8005-R20B
SN 4353 NCS S 3010-Y50R	**SN 9508** NCS S 4005-Y20R	**SN 9509** NCS S 4005-G80Y	**SN 9510** NCS S 4010-Y10R	**SN 9511** NCS S 4005-Y50R
SN 9515 NCS S 3020-Y20R	**SN 9516** NCS S 4020-Y20R	**SN 9517** NCS S 2030-Y20R	**SN 9518** NCS S 3030-Y30R	**SN 9523** NCS S 4020-Y40R
SN 4357 NCS S 3030-Y50R	**SN 9524** NCS 3917-Y66R	**SN 9525** NCS S 4030-Y60R	**SN 9526** NCS S 5020-Y50R	**SN 9532** NCS 5010-Y82R
SN 9531 NCS S 4020-Y80R	**SN 9533** NCS S 5020-Y80R	**SN 9534** NCS S 5030-Y80R	**SN 2008** NCS S 4550-Y80R	**SN 9535** NCS S 6020-Y80R
SN 9538 NCS 5317-G40Y	**SN 9539** NCS 2703-B02G	**SN 9540** NCS 3605-R99B	**SN 7020** NCS S 5010-R90B	**SN 9541** NCS 5217-R95B

SIGNAL COLOURS

SN 9103* NCS S 7020-R	**SN 9100*** NCS S 1580-Y90R	**SN 9101*** NCS S 2070-Y60R	**SN 9102*** NCS 0876-Y44R	**SN 9519*** NCS S 3040-Y20R

SN 9200* NCS S 1070-Y10R	**SN 9302*** NCS S 0565-G50Y	**SN 9300*** NCS S 1070-G30Y	**SN 9304*** NCS S 5040-B30G	**SN 9303*** NCS S 6530-B30G

NEUTRAL GREYSCALA

SN 8001 NCS S 0500-N Stocked: M–HM–HG	**SN 8002** NCS S 1000-N Stocked: M–HM	**SN 8003** NCS S 2000-N Stocked: M	**SN 8020** NCS S 3000-N Stocked: M	**SN 8004** NCS S 4000-N
SN 8005 NCS S 5000-N	**SN 8006** NCS S 6000-N	**SN 8007** NCS S 7000-N	**SN 8008** NCS S 8000-N Stocked: M–HM	**SN 8900** NCS S 9000-N Stocked: M–HM

○ The samples indicated with a white dot have a light core colour as standard. ● The samples indicated with a dark dot have a dark core colour as standard.

*Signal colours cannot be supplied in matt gloss [M]: only in half matt [HM] and high gloss [HG].
Colours that have dark core colour as standard can also be delivered with a light core colour on request.
Printed colours may deviate slightly from the actual colours. Please request a product sample.

STENI COLOUR REUSE

The façade system designed for reuse

60Y

Reuse of building materials is the current and future answer to several global environmental challenges. Steni Colour Reuse is a façade system designed to be used repeatedly.

Our façade panels are environmentally friendly and have an expected lifetime of more than 100 years which makes them a good choice for the environment and sustainability. Now we have taken the step further by launching Steni Colour Reuse, a set of standardised façade panels that systemise reuse.

These are façade panels that can be reused directly, when they have finished their service in a building. Steni Colour Reuse comes with a written 60-year functional warranty.

## STENI COLOUR REUSE PRODUCTION FORMATS (mm)

Minimum 10 m² per division.

Standard panel divisions*	Standard production length
395 + 395 + 395	1195 , 1595 , 2395
595 + 595	1195 , 1795 , 2395
795 + 395	1195 , 1595 , 2395
1195**	1195 , 1795 , 2395

* All panels split from the same full-width panel must be of the same length.
**No minimum quantity for 1195 mm width.

Steni delivers L-and U-elements (ref. p. 28)

PROPERTIES OF STENI COLOR REUSE
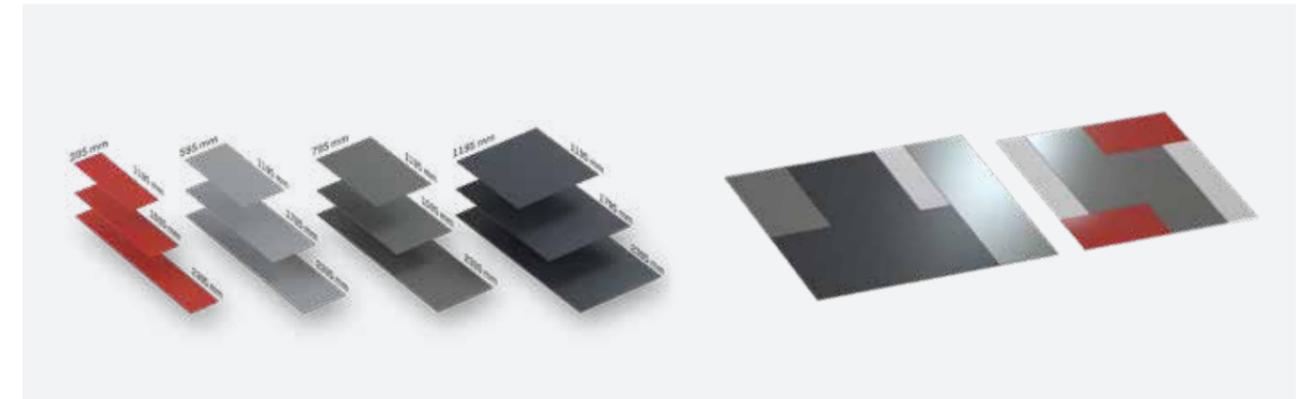
SUSTAINABLE OPPORTUNITIES

A used Steni facade panel can be reused as it is by adapting the boring on the new facade to the drill pattern on the used facade panel (standard c/c 400 mm or c/c 600 mm).

ROOM FOR FLEXIBILITY AND CREATIVITY

Steni Colour Reuse comes in 12 different panel sizes corresponding to the mindset behind Lego ®. The colour selection is the same as for Steni Colour, i.e. 80 standard colours, of which 70 can be supplied in three gloss levels; M, HM and HG and 10 can be supplied in two gloss levels; HM and HG.

EASY TO ASSEMBLE AND DISASSEMBLE

Steni façade panels are robust and impact-resistant. They can be easily assembled, disassembled, and reassembled again - several times - without being broken in the processes.

STANDARDIZED TO DRILL PATTERN

Steni Colour Reuse is available in 6 formats pre-drilled with standard drilling patterns adapted to c/c 400 mm and 6 formats pre-drilled with standard drilling patterns adapted to c/c 600 mm. The formats and drilling patterns are adapted for both horizontal and vertical mounting.

FROM LINEAR TO CIRCULAR ECONOMY

At Steni we recognize the importance of contributing to a sustainable circular economy. One of our key features is durability and we want to send as little material as possible out of the cycle.

This is why, after reaching the end of one cycle, it is our goal that 100% of Steni Colour Reuse will be reused in either new projects or renovations.

Book a project meeting (follow the QR code).

STENI VISION 60ʸ

A robust and smooth façade panel with a surface of print and electron-beam-cured acrylic for a unique and creative effect.

Steni Vision is a fiberglass-reinforced stone composite panel intended for exterior cladding on all types of buildings. The panels are mounted according to our installation instructions.

STANDARDPRINT STENI VISION

STENI VISION - WOOD - ACACIA

Acacia Pale M
Scew colour: S 2010-Y10R
Caulk colour: S 2010-Y10R*

Acacia Natural M
Scew colour: S 4550-Y30R
Caulk colour: S 3040-Y30R*

Acacia Grey M
Scew colour: S 7000-N
Caulk colour: S 7000-N*

Acacia Brown M
Scew colour: S 7020-Y40R
Caulk colour: S 6020-Y50R*

STENI VISION - WOOD - OAK

Oak White M
Scew colour: S 3010-Y30R
Caulk colour: S 3010-Y30R*

Oak Natural M
Scew colour: S 4550-Y30R
Caulk colour: S 4550-Y30R*

Oak Dark M
Scew colour: S 5030-Y20R
Caulk colour: S 5030-Y20R*

Oak Grey M
Scew colour: S 8000-N
Fugefarge: S 8000-N*

STENI VISION - WOOD - PINE

Pine Grey M
Scew colour: S 3000-N
Caulk colour: S 3000-N*

Pine Brown M
Scew colour: S 4550-Y30R
Caulk colour: S 4550-Y30R*

Pine Natural M
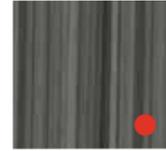Scew colour: S 2040-Y20R
Caulk colour: S 2040-Y20R*

Pine white M
Scew colour: S 2010-Y30R
Caulk colour: S 2010-Y30R*

STENI VISION - WOOD - POPLAR

Poplar Light M
Scew colour: S 4550-Y30R
Caulk colour: S 4040-Y20R*

Poplar Grey M
Scew colour: S 3502-Y
Caulk colour: S 3502-Y*

Poplar Brown M
Scew colour: S 6020-Y40R
Caulk colour: S 6020-Y40R*

Poplar Dark M
Scew colour: S 8000-N
Caulk colour: S 8000-N*

Steni Vision Standard comes in 64 standard colours. We have one standard gloss degree and can supply two more gloss levels on request. In addition, we can change color shades from our standard collection.

Screw colours and caulk colours are given in NCS S (Second edition) colour codes. Abbreviated S + colour code.

To limit the possibility of pattern repetition on the facade, we have developed many full-format files of each pattern.

Steni Vision is a non-stock item.
Full production width of 1,195 mm is always charged.

Standard panel width	Standard production length
1195	850–3190

Steni facade panels are delivered with light edges as standard and dark edges as an option at an additional cost.
For a complete overview of available formats, see the tables from page 26 onwards.
Other formats may be produced at an additional cost. Minimum panel width is 196 mm.

● The samples indicated with a red dot are available in both 17x24 cm and 10x15 cm. All other samples are available in 10x15 only.
*Caulk colour" specifies the colour of the sealant in the corners of the L- and U-elements.

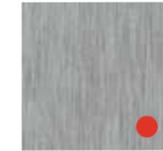## STANDARDPRINT STENI VISION

STENI VISION - METAL - ALUMINIUM

Aluminium Brown HM
Scew colour: S 4550-Y30R
Caulk colour: S 4040-Y30R*

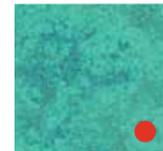**Aluminium Gold** HM
Scew colour: S 3030-Y
Caulk colour: S 3030-Y*

Aluminium Aged HM
Scew colour: S 5020-G90Y
Caulk colour: S 5020-G90Y*

Aluminium Natural HM
Scew colour: S 4000-N
Caulk colour: S 4000-N*

STENI VISION - METAL - COPPER

Copper Green M
Scew colour: S 4010-G10Y
Caulk colour: S 3040-B90G*

Copper Aged M
Scew colour: S 7010-G30Y
Caulk colour: S 7010-G30Y*

Copper Natural M
Scew colour: S 4550-Y30R
Caulk colour: S 4030-Y30R*

Copper Brown M
Scew colour: S 6020-Y40R
Caulk colour: S 6020-Y40R*

STENI VISION - METAL - CORTEN

Corten Light M
Scew colour: S 4550-Y30R
Caulk colour: S 3030-Y30R*

Corten Yellow M
Scew colour: S 4550-Y30R
Caulk colour: S 4050-Y30R*

Corten Orange M
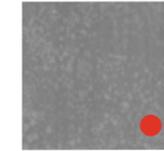Scew colour: S 2070-Y60R
Caulk colour: S 4550-Y30R*

Corten Rusty M
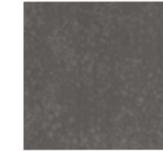Scew colour: S 6030-Y70R
Caulk colour: S 6030-Y70R*

STENI VISION - METAL - GALVANIZED STEEL

Steel Light HM
Scew colour: S 4000-N
Caulk colour: S 4000-N*

Steel Grey HM
Scew colour: S 4000-N
Caulk colour: S 4000-N*

Steel Aged HM
Scew colour: S 7000-N
Caulk colour: S 7000-N*

Steel Dark HM
Scew colour: S 8000-N
Caulk colour: S 8000-N*

STENI VISION ELEMENT

All Steni Vision standard designs are also available in L- and U-elements. See page 28 for details.

SAMPLES

All decors are made up of several shades of colours that will be perceived differently depending on the lighting conditions. Inspect the Steni Vision sample(s) outside in normal daylight.

Installation instructions:
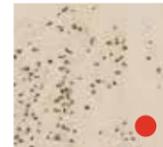Scan the QR code or visit steni.com

STENI VISION - STONE - TRAVERTINE

Travertine Dark M
Scew colour: S 7000-N
Caulk colour: S 7000-N*

Travertine Beige M
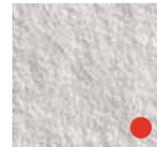Scew colour: S 3010-Y30R
Caulk colour: S 4010-Y10R*

Travertine Light M
Scew colour: S 3010-Y30R
Caulk colour: S 3010-Y30R*

Travertine Natural M
Scew colour: S 3010-Y30R
Caulk colour: S 3010-Y30R*

STENI VISION - STONE - CHISELED MARBLE

Marble White M
Scew colour: S 3000-N
Caulk colour: S 3000-N*

Marble Grey M
Scew colour: S 4000-N
Caulk colour: S 4000-N*

Marble Beige M
Scew colour: S 3010-Y30R
Caulk colour: S 3010-Y30R*

Marble Dark M
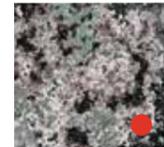Scew colour: S 6005-Y20R
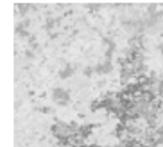Caulk colour: S 6005-Y20R*

STENI VISION - STONE - GRANITE

Granite Dark HM
Scew colour: S 6005-Y20R
Caulk colour: S 6005-Y20R*

Granite Beige HM
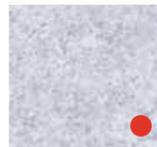Scew colour: S 3010-Y30R
Caulk colour: S 3010-Y30R*

Granite Mix HM
Scew colour: S 8000-N
Caulk colour: S 8000-N*

Granite Light HM
Scew colour: S 2000-N
Caulk colour: S 2000-N*

STENI VISION - STONE - CONCRETE

Concrete Light M
Scew colour: S 2000-N
Caulk colour: S 2000-N*

Concrete Grey M
Scew colour: S 4000-N
Caulk colour: S 4000-N*

Concrete Brown M
Scew colour: S 6010-Y10R
Caulk colour: S 6010-Y10R*

Concrete Green M
Scew colour: S 7010-G70Y
Caulk colour: S 7010-G70Y*

STENI STANDARD FESTEMIDLER (syrefast A4)

Product	Dimensions	No. per pack
Wood screw*	4,8 x 28/33 mm	500 pcs.
Metal screw (self-drilling)	4,8 x 25 mm	500 pcs.

*Stocked with untreated heads.
The screws are supplied with a pan head and a T20 head (see page 23 for a complete overview).

STENI VISION - VARIETY - CURLED PAPER

Curled Light M
Scew colour: S 2005-B20G
Caulk colour: S 2005-B20G*

Curled Grey M
Scew colour: S 5010-G90Y
Caulk colour: S 5010-G90Y*

Curled Dark M
Scew colour: S 7000-N
Caulk colour: S 7000-N*

Curled Brown M
Scew colour: S 4550-Y30R
Caulk colour: S 5030-Y30R*

STENI VISION - VARIETY - LAYERS

Layers Green M
Scew colour: S 8000-N
Caulk colour: S 8000-N*

Layers Blue M
Scew colour: S 8000-N
Caulk colour: S 8000-N*

Layers Rusty M
Scew colour: S 6020-Y80R
Caulk colour: S 6020-Y80R*
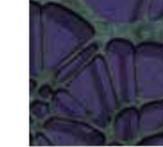
Layers Purple M
Scew colour: S 8000-N
Caulk colour: S 8000-N*

STENI VISION - VARIETY - SPARKLE

Sparkle Dark HM
Scew colour: S 6000-N
Caulk colour: S 6000-N*

Sparkle Blue HM
Scew colour: S 7010-B10G
Caulk colour: S 7010-B10G
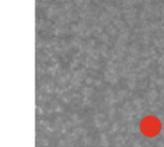
Sparkle Grey HM
Scew colour: S 6000-N
Caulk colour: S 6000-N*

Sparkle Beige HM
Scew colour: S 6020-Y40R
Caulk colour: S 6020-Y40R*

STENI VISION - VARIETY - ZEBRANO

Zebrano Grey HM
Scew colour: S 8000-N
Caulk colour: S 8000-N*

Zebrano Brown HM
Scew colour: S 4550-Y30R
Caulk colour: S 6020-Y80R*

Zebrano Natural HM
Scew colour: S 8008-N
Caulk colour: S 8008-N*

Zebrano Green HM
Scew colour: S 8008-N
Caulk colour: S 8008-N*

Steni Vision is easy to maintain and quick to install, with minimal waste. The panels are highly environmentally friendly, and thanks to the lifetime warranty of 60 years the total life-cost is the lowest in their class.

We have the opportunity to change colors on all standard Vision patterns at an additional cost.

Take a deep dive into our ocean of surfaces. Use the QR code or see steni.com

STENI VISION CUSTOM

The digital print technology that we use in the production of Steni Vision enables you as the customer to create a completely unique effect for your façade.

We work closely with skilled graphic designers who can help you to realise your idea. Our partners can help you with everything from the initial concept to finished, print-ready files. As is normal in the field of graphic design and printing, the printing technology is based on the CMYK colour system.

Visit our website to find out more about how to plan and realise your Vision project.
Our experts will help you to achieve a brilliant result!

STENI VISION GIVES YOU OPPORTUNITIES

**INTEGRATION
BLEND IN OR STAND OUT**

Adapt your building to its surroundings, or give it a completely different look.

**INFORMATION
CLEAR MESSAGES**

Clear information helps people to decide. Make it clear: who, what, where and why.

**IDENTITY
A PERSONAL TOUCH**

Accentuate your building – give it a unique personality

**ILLUSION
AESTHETIC TRICKS**

Things aren't always what they seem. Optical illusions provide a powerful way in which to highlight architectural expressions.

Steni Vision is easy to maintain and quick to install, with minimal waste. The panels are highly environmentally friendly, and thanks to the lifetime warranty of 60 years the total life-cycle cost is the lowest in their class.

WANT A PARTICULAR PATTERN?

Specific formats and requirements apply. Get in touch with your local sales rep for more information and assistance.

ONE WALL = ONE DESIGN

A single image can be divided up to cover all or part of the façade!

DIGITAL PRINTING

Steni Vision has a surface that is produced using digitalprinting technology. This gives you, as a designer, a unique opportunity to create an individual look in an easy, modern manner.

See also our brochure:
Designs & Patterns

Be inspired!
Download our façade brochure here or from steni.com

GLOSS LEVELS

With our gloss levels, you can use the light to expand the colour palette and let nature create new effects every day.

STENI COLOUR AND VISION ARE AVAILABLE IN THREE DIFFERENT GLOSS LEVELS

M: Matt   HM: Half matt   HG: High gloss
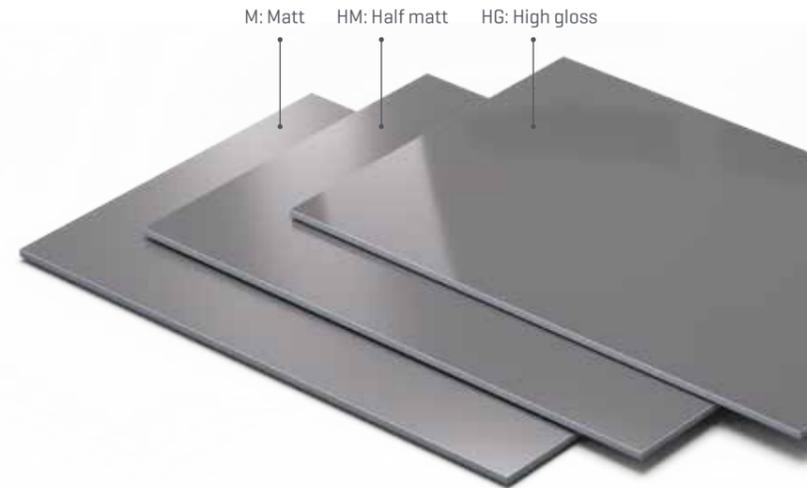
Matt (M) is equivalent to gloss levels 1–4.
Half matt (HM) is equivalent to gloss levels 6–20.
High gloss (HG) is equivalent to gloss levels 60–75.
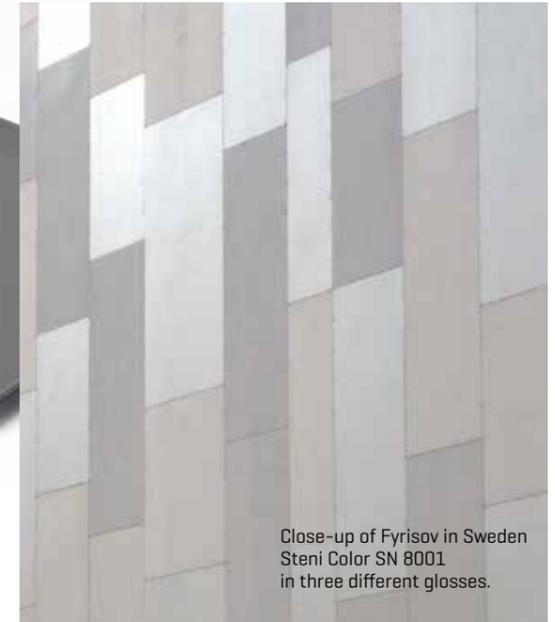
Close-up of Fyrisov in Sweden
Steni Color SN 8001
in three different glosses.

Fyrisov in Sweden
Steni Colour in three gloss variations.

STENI NATURE 60ᵞ

A strong and natural façade panel with a surface of crushed natural stone.

STENI NATURE STOCKED COLOURS

WHISPER WHITE/SN 100 [WHITE]
Screw colour –
S 1002-G50Y M
Stocked: F, M

CARBON/SN 305 [CARBON]
Screw colour –
S 8000-N M
Standard: M
Stocked: M

URBAN GREY/SN 117 [PEARL GREY]
Screw colour –
S 4000-N M
Stocked: F, M

Steni Nature stocked formats:
1,195 × 2,995 mm.
Full production width of 1195 mm is always charged.

STENI STANDARD FASTENERS [acid-resistant A4]

Product	Dimensions	No. per pack
Wood screw*	4.8 × 28/33 mm	500 pcs
Metal screw [self-drilling]	4.8 × 25 mm	500 pcs

*   Stocked with untreated heads, and with painted heads in stock panel colours.
    The screws are supplied with a pan, T20 head [see page 23 for a complete overview].

BATCHES

Colour differences may occur between different production so consider this when you order panels.

STANDARD PRODUCTION FORMATS [mm]

Minimum 30 m² per division.

Screw colours and caulk colours are given in NCS S [Second edition] colour codes.
Abbreviated S + colour code.

Standard panel divisions*	Standard production length
295 + 295 + 295 + 295	1195–3495
395 + 395 + 395	850–3495
595 + 595	850–3495
1195**	850–3495

*   All panels split from the same full-width panel must be of the same length.
**No minimum quantity for 1195 mm width.

For a complete overview of available formats, see the tables from page 26 onwards.
Other formats may be produced at an additional cost. Minimum panel width is 196 mm.

Steni delivers L-and U-elements [ref. p. 28]

HIGH FIRE CLASS

Steni Nature Coarse has A2-s1.d0 fire classification [ref our technical datasheet].

Steni Nature is easy to maintain and quick to install, with minimal waste. The panels are highly environmentally friendly, and thanks to their expected lifetime of over 60 years the total life-cycle cost is the lowest in their class.

Steni Nature is a fibreglass-reinforced stone composite panel suitable for use as external cladding on all types of buildings. The panels should be installed in accordance with our installation instructions.

Steni Nature is available in a multitude of surfaces, stone grades and formats. The panels blend in with the natural environment, making the timeless design an excellent alternative to plaster or brick.

See how easy it is to remove graffiti from STENI Nature.

Find out more about Nature: Scan the QR code or visit steni.com

See our reference projects. Scan the QR code or visit steni.com

STENI NATURE – STANDARD COLOURS

WHISPER WHITE/SN 100 [HVIT]
Screw colour: S 1002-G50Y M
Stocked: F, M
Standard: F, M, C

SIENNA/SN 140 [GIALLO SIENNA]
Screw colour: S 2010-Y30R M
Standard: F, M, C

SECRET BLEND/SN 20
Screw colour: S 0502-Y M
Standard: F

NORDIC LIGHT/SN 106 [BOTICINO]
Screw colour: S 2010-Y30R M
Standard: M

DUSTY RED MIX/SN 190 [FINNISH RED]
Screw colour: S 5040-Y70R M
Standard: FM, M

EXTRA WHITE/SN 500
Screw colour: S 1002-G50Y M
Standard: F

NORDIC SAND/SN 111 [SANDGRÅ]
Screw colour: S 4502-Y M
Standard: M

CARBON/SN 305 [CARBON]
Stocked: M
Screw colour: S 8000-N M
Standard: FM, M

SCANDINAVIAN FOREST/SN 502
Screw colour: S 5010-G30Y M
Standard: M

URBAN GREY/SN 117 [PERLEGRÅ]
Screw colour: S 4000-N M
Stocked: F, M
Standard: F, M, C

GRANITE/SN 315 [GRANIT]
Screw colour: S 4502-Y M
Standard: F

ICE AGE/SN 503
Screw colour: S 4550-Y30R M
Standard: C

HYDRO/SN 130 [VERDE ALPI]
Screw colour: S 4502-Y M
Standard: M

WHITE LINEN/SN 320 [ANTICO]
Screw colour: S 1002-G50Y M
Standard: M

STENI NATURE GLASS

A strong and natural façade panel with a surface of recycled glass.

WHITE GLASS/SN 604 [NATURE GLASS]
Screw colour: S 0500-N M
Standard: F, M
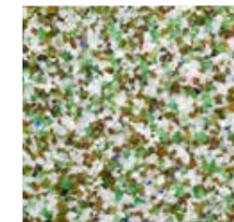
MIXED GLASS/SN 605 [NATURE GLASS]
Screw colour: S 1005-Y20R M
Standard: F, M

FM: Fine Micro [0,8–1,8 mm]

F: Fine [1–3 mm]

M: Medium [3–5 mm]

C: Coarse [5–8 mm]

Images are not 1:1 scale

CAN'T FIND WHAT YOU'RE LOOKING FOR?

Steni Nature can be ordered with special stone or in a special grade. In that case, our laboratory must approve the type of stone in advance and ensure that the grade chosen is suitable for production. This will result in a unique production run that will give your façade the unique and robust look that you want. Our standards of quality and precision are just as stringent for special orders as they are for our standard colours, but we cannot guarantee that the same type of stone will be available in the future. Please take this into consideration when calculating the size of your order.

STENI PROTEGO

Protego is a robust and weather-resistant roof panel.
The roof panel is made of stone composite and is supplied
with a smooth or rough surface.

- 40-year functional warranty and > 60-year expected product life.
- Frost resistant.
- Low weight, quick installation, the roof plate can be walked on.
- Suitable for adaptation to integrated "invisible" solar cells.

STANDARD SURFACES

◯ The samples indicated with a white dot have a light core colour as standard.   ⬤ The samples indicated with a gray dot have a dark core colour as standard.
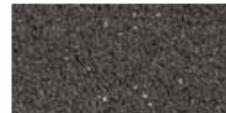
SN 8002 HM ◯	SN 8008 HM ⬤	SN 8900 M-HM ⬤	SN 305 SAND ⬤
NCS S 1000-N	NCS S 8000-N	NCS S 9000-N	NCS S 9000-N

Other colours and surfaces can be project customized.

FORMAT

595 x 595
1195 x 1195

For straight or diagonal mounting.

SOLAR CELLS

- Adapted to the format for integrated solar cells
- Roof tiles that are adapted to solar cells are normally coloured.
- Steni Protego roof tiles and solar cells ca be installed continuously side by side in the same installation process.

Feel free to contact us for further information.

DRILLING

Steni protego roof panels come pre-drilled.

ACCESSORIES

Protego Wood Screw
w/washer, 4,8x50 mm

Protego Ribbed shank
copper nail, 2,8x40 mm

terra by STENI® 25ʸ

A robust and natural foundation panel with a surface of crushed natural stone.

STANDARD SURFACES IN STOCK

SN 100 – White
Screw colour:
S 1002-G50Y M
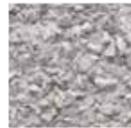
SN 201 – Grey
Screw colour:
S 4000-N M

SN 305 – Black
Screw colour:
S 8000-N M

STANDARD INVENTORY FORMATS (mm)

TERRA by Steni is supplied undrilled.

Panel width	Panel length	No. per pallet
1195	2395	48
595	2395	96
595*	1195	140

*595x1195 not stocked in SN 100

STENI STANDARD FASTENERS (acid-resistant A4)

Product	Dimensions	No. per pack
Wood screw powder-coated M	4.0 × 28 mm	200

The screws are supplied with a pan, R1 square head, painted grey, white or black.
Stocked with painted heads in stocked panel colours.

BATCHES

Colour differences may occur between different production so consider this when you order panels.

Terra by STENI is a fibreglass-reinforced stone composite panel suitable for use as external facing on foundation walls.

Terra by STENI is available in three colours.

Terra by STENI is very easy to cut and install, enabling you to refresh old foundation walls with a maintenance-free surface that will last for years.

Find out more about Terra:
Scan the QR code or
visit steni.com

See our reference projects.
Scan the QR code or visit
steni.com

See how easy it is to
install Terra by STENI.
Download the video here.

ORIGINAL ACCESSORIES

Our products are fully tested, so you can be sure that all of the components will work together, the installation will go smoothly, and the desired result will be achieved.

STENI STANDARD WOOD SCREWS
[ACID-RESISTANT A4, PAN HEAD, TORX 20]

Product	Stock	Dimensions	No. per pack
Plain, untreated	X	4.8 × 28 mm	500 pcs
Painted high gloss	X	4.8 × 28 mm	500 pcs
Painted matt	X	4.8 × 28 mm	500 pcs
Painted matt	X	4.0 × 28 mm	200 pcs*
Plain, untreated	X	4.8 × 33 mm	500 pcs
Painted high gloss	X	4.8 × 33 mm	500 pcs
Painted matt	X	4.8 × 33 mm	500 pcs

*   Screws for Terra by STENI are supplied in packs of 200.

New and better screws! Now with even better traction!

Screws for TERRA by STENI

STENI SELF-DRILLING SCREW [RTB] FOR STEEL AND ALUMINIUM
[ACID-RESISTANT A4, PAN HEAD, TORX 20]

Product	Dimensions	No. per pack
Plain, untreated	4.8 × 25 mm	500 pcs
Painted high gloss	4.8 × 25 mm	500 pcs
Painted matt	4.8 × 25 mm	500 pcs

SCREWS

Screws for wooden substructure are stocked in colours matching stocked panels. The colours of screws may deviate from the colours of panels

CAN'T FIND WHAT YOU'RE LOOKING FOR?

All Steni screws are available with painted heads. The colour charts show the recommended screw colours for all standard products. Painted screws are stocked for all stocked panel variants. We can also supply painted screws to match most NCS and RAL colour codes. Our joint and corner profiles are also available painted black, white or natural [anodised] aluminium. Other colours are also available on request.

STENI EPDM

Product	Dimensions	Colour (NCS code)
EPDM, rubber polymer	70 mm × 25 m per roll	Black (S 9000-N)
EPDM, rubber polymer	70 mm × 25 m per roll	Grey (S 6000-N)
EPDM, rubber polymer	70 mm × 25 m per roll	White (S 1005-Y20R)
EPDM, rubber polymer	95 mm × 25 m per roll	Black (S 9000-N)
EPDM, rubber polymer	95 mm × 25 m per roll	Grey (S 6000-N)
EPDM, rubber polymer	95 mm × 25 m per roll	White (S 1005-Y20R)
EPDM, rubber polymer	120 mm × 25 m per roll	Black (S 9000-N)
EPDM, rubber polymer	120 mm × 25 m per roll	Grey (S 6000-N)
EPDM, rubber polymer	120 mm × 25 m per roll	White (S 1005-Y20R)

TOUCH-UP PEN

Product	Colour	Quantity.pr package
Uni Paint PX 30	Dark Colour	1 piece. (covers about 100 m panel edge).

This is a felt-tip pen to be used for repairing / improving edges of panels at the building site
Follow the procedure for using the Touch-up pen (to be found on our website www.steni.com)
There is no warranty or right to claim for the use and/or result of the use of the touch-up pen.

STENI BITS, SAW BLADES AND CUTTING DISCS

Product	Dimensions	No. per pack
Steni Multiconstruction drill bit Steni Terra	Ø5,5 × 85 mm	1 pc
Steni Multiconstruction drill bit, Steni Colour/Vision/Nature	Ø6.5 × 100 mm	1 pc
Steni Jigsaw blade T-tang	100 mm	1 pc
Cutting disc for Steni	Ø150 × 2.6 × 30 mm	1 pc
30 mm bushing	Ø30/25.4 × 2.6 mm	1 pc
30 mm bushing	Ø30/22.2 × 2.6 mm	1 pc
30 mm bushing	Ø30/20.0 × 2.6 mm	1 pc

STENI TOOLBOX

Product	Dimensions	No. per pack
Steni toolbox with accessories	360x440x250 mm	1 pc
Cutting disc for Steni	Ø150 x 2,6 x 30 mm	1 pc
Steni Multiconstruction drill bit, Steni Colour/Vision/Nature	Ø6,5 x 100 mm	1 pc
Steni Jigsaw blade T-tang	100 mm	1 pc
UniPaint PX-30	Dark Colour	1 piece. (covers about 100 m panel edge).
Steni Facade cleaner		1 pc
Microfiber Cloth	40 x 40 cm	1 pc
Spacer Block	5 mm	1 pc

STENI ALUMINIUM CORNER AND JOINT PROFILES

PRODUCT	INTENDED USE (MM)		COLOUR	LENGTH (M)
Horizontal Joint profile: HFP 7-30	Steni façade panels (single panel thickness)		Natural (anodised) 15µ	3.0
			White (RAL 9010)	3.0
			Black (RAL 9005)	3.0
Horizontal Joint profile: HP 7-30	Steni Colour/Vision/Nature F/FM (single panel thickness)		Natural (anodised) 15µ	3.0
			White (RAL 9010)	3.0
			Black (RAL 9005)	3.0
Vertical Joint profile: FP 6-30	Steni façade panels (single panel thickness)		Natural (anodised) 15µ	3.0
			White (RAL 9010)	3.0
			Black (RAL 9005)	3.0
Vertical profile external corner: CP 15-13	Steni façade panels (single panel thickness)		Natural (anodised) 15µ	3.0
			White (RAL 9010)	3.0
			Black (RAL 9005)	3.0
Vertical profile external corner: CP 15-18-33	Steni façade panels (single panel thickness)		Natural (anodised) 15µ	3.0
			White (RAL 9010)	3.0
			Black (RAL 9005)	3.0
Vertical profile external corner: CP 15-25-40	Steni façade panels (double panel thickness)		Natural (anodised) 15µ	3.0
			White (RAL 9010)	3.0
			Black (RAL 9005)	3.0

Painted in other colours by request.

Steni Vision - The Arctic Salmon Center

DO YOU WANT TO ADHERE YOUR FACADE WITH ADHESIVE?

Our partners have tested and approved adhesive systems adapted to our Steni Colour facade panel. The products must be purchased directly from the distributors. Installation instructions for approved adhesive systems can be downloaded by scanning the QR code on the right side.

Installation instructions: Scan the QR code or visit steni.com

FORMATS AND DRILLING

ABOUT THE FORMAT TABLES

The panels are produced as a continuous sheet that is initially cut into lengths of 850–3,495 mm. These full-width panels are then divided in accordance with the widths stated in the format tables. Therefore, each full-width panel can only be divided into smaller panels of the same length. There is no required minimum order size for split panels of the same length within each full-width panel. However, the total quantity of the split panels must add up to the area of the full-width panel concerned (see diagram).

If divisions that do not meet the minimum-quantity requirement are ordered, we will attempt to produce these as custom formats. If even this is not possible, the panels will be supplied full-width, and must be adapted on the construction site. Any such panels will be supplied along with a drawing showing how they should be cut with minimal waste.

An optimal production requires that the number of split panels always adds up to the full-width panel produced. Unfortunately, in some cases parts of the full-width panel cannot be used. There are three things in particular that will affect this.

- Choice of width format
- Variation in length format
- Splitting up of the order

Steni is committed to supplying sustainable solutions that make better use of our resources and reduce the strain on the environment. By discussing your project with us at an early stage, you as a customer can help us in this important work and also help to reduce your project costs.

Same panel division, but different panel lengths.
The total area must satisfy the minimum quantity.

Length cut.
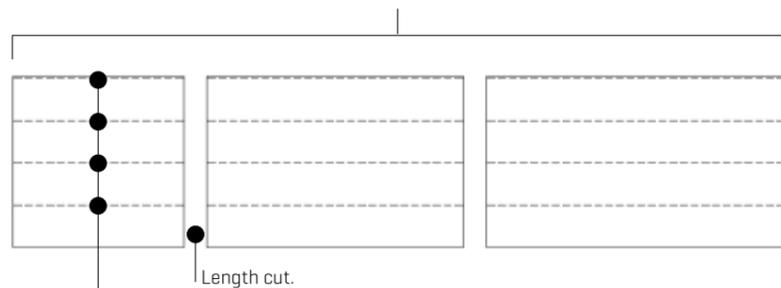
Splitting full-width panel (here 4 × 295 mm): see the panel division column in the tables below for possible configurations.
All panels split from the same full-width panel will always be of the same length.
The minimum quantities in the tables refer to this division.

PRODUCTION FORMATS FOR STENI COLOUR

STANDARD PRODUCTION FORMATS (mm)

Minimum 10 m² per division.

CUSTOM PRODUCTION FORMATS (mm)

Minimum 20 m² per division.

STANDARD PANEL DIVISIONS*	STANDARD PRODUCTION LENGTHS	CUSTOM PANEL DIVISIONS	CUSTOM PRODUCTION LENGTHS	MAX. NUMBER OF PANELS SPLIT FROM A FULL-WIDTH PANEL
295 + 295 + 295 + 295	1195–3495	292–294	1195–3495	Full width of the panel is divided into 4 formats
395 + 395 + 395	1020–3495	292–605	1195–3495	Full width of the panel is divided into 3 formats
595 + 295 + 295	1195–3495	292–901	1195–3495	Full width of the panel is divided into 2 formats
595 + 595	850–3495	596–1194	1195–3495	Full width of the panel is divided into 1 format
795 + 395	1020–3495			
895 + 295	1195–3495			
1195**	850–3495			

* All panels split from the same full-width panel must be of the same length (see diagram).
** No minimum quantity for 1195 mm width.

Other formats may be produced at an additional cost. Minimum panel width is 196 mm.
Steni Colour stocked formats: 1195 × 2995 mm.
Full production width of 1195 mm is always charged.
Waste < 150mm will be discarded.
Formats may be pre-drilled according to our standard drill patterns (ref QR code on the bottom of page 27).

PRODUCTION FORMATS FOR STENI NATURE

STANDARD PRODUCTION FORMATS (mm)

Minimum 30 m² per division.

CUSTOM PRODUCTION FORMATS (mm)

Minimum 30 m² per division.

Standard panel divisions*	Standard production length	Custom panel divisions*	Custom production length	Note
295 + 295 + 295 + 295	1195–3495	292–294	1195–3495	Full width of the panel is divided into 4 formats
395 + 395 + 395	850–3495	292–605	1195–3495	Full width of the panel is divided into 3 formats
595 + 595	850–3495	292–901	1195–3495	Full width of the panel is divided into 2 formats
1195**	850–3495	596–1194	1195–3495	Full width of the panel is divided into 1 format

* All panels split from the same full-width panel must be of the same length.
** No minimum quantity for 1,195 mm width.

Other formats may be produced at an additional cost. Minimum panel width is 196 mm
Steni Nature stocked formats: 1195 × 2995 mm.
Full production width of 1195 mm is always charged
Formats may be pre-drilled according to our standard drill patterns (ref QR code on the bottom of this page).

PRODUCTION FORMATS FOR STENI VISION

STANDARD PRODUCTION FORMATS (mm)

CUSTOM PRODUCTION FORMATS (mm)

All custom production formats are treated as Steni Vision Custom and will therefore be charged with additional cutting cost.

Standard panel divisions	Standard production length	Custom panel divisions	Custom production length	Note
1195	850–3190	292–294	850–3190	Full width of the panel is divided into 4 formats
		292–605	850–3190	Full width of the panel is divided into 3 formats
		292–901	850–3190	Full width of the panel is divided into 2 formats
		596–1,194	850–3190	Full width of the panel is divided into 1 format
		295 + 295 + 295 + 295	850–3190	
		395 + 395 + 395	850–3190	
		595 + 295 + 295	850–3190	
		595 + 595	850–3190	
		795 + 395	850–3190	
		895 + 295	850–3190	

Steni Vision is a non-stock item.
Full production width of 1195 mm is always charged. Minimum panel width is 196 mm
Formats may be pre-drilled according to our standard drill patterns
(ref QR code on the bottom of this page).

Download our standard drilling templates.
Scan the QR code or visit steni.com

PRE-DRILLING PANELS

All standard production format panels can also be supplied pre-drilled. In addition, most custom production formats can be pre-drilled, except STENI Vision. Pre-drilling follows our standard drilling templates (see our website).

STENI COLOUR AND STENI VISION DESIGN ELEMENTS

Steni Vision design elements here refers only to standard print designs.

All items are delivered undrilled.

NB: All dimensions are internal dimensions.

L-ELEMENT

αAB [°]	A [mm]	B [mm]	A+B [mm]	Lenght [mm]
70 - 150	60 - 1192	60 - 1192	120 - 700	100 - 3495*
			701 - 800	100 - 3000
			801 - 1000	100 - 2400
			1001 - 1250	100 - 2000
			1251-1600	100 - 1500

* The maximum length of Steni Vision elements is 3190 mm
The maximum length of non-90⁰ elements is 3300 mm
Total price for elements = Production cost per. lm. (min. price 1 meter) + panel price per m2.

U-ELEMENT

αAD [°]	αCD [°]	A [mm]	D [mm]	C [mm]	A+D+C [mm]	Length [mm]
90 - 150	90 - 150	60 - 592	100 - 1187	60 - 592	220 - 700	100 - 3495*
					701 - 800	100 - 3000
					801 - 1000	100 - 2400
					1001 - 1250	100 - 2000
					1251 - 1600	100 - 1500

* The maximum length of Steni Vision elements is 3190 mm
Total price for elements = Production cost per. lm. (min. price 1 meter) + panel price per m2.
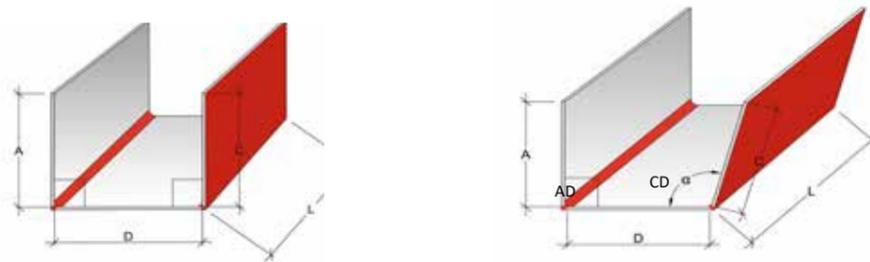
Please remember that elements will be described as follows in order confirmations:

For L-elements: Wing A / Wing B x Length A / Length B - Angle
For U-elements: Wing A / Base D / Wing C / Length / Angle AD / Angle CD

To avoid any misunderstandings, please specify element dimensions in your purchase order the same way as above.?

STENI NATURE DESIGN ELEMENTS

Steni Nature design elements provide smooth, even corners.

All items are delivered undrilled.

NB: All dimensions are internal dimensions.

L-ELEMENT α = 90º

A [mm]	B [mm]	A+B [mm]	Length fine [mm]	Length medium [mm]	Length coarse [mm]
60 - 594	60 - 794	120 - 290	100 - 3495	100 - 2995	100 - 2995
		291 - 588	100 - 3200	100 - 2500	100 - 2500
		589 - 788	100 - 2995	100 - 2500	100 - 2000
		789 - 1188	100 - 1500	100 - 1500	-

Total price for elements = Production cost per. lm. (min. price 1 meter) + plate price per m2.

U-ELEMENT 90º+90º

A [mm]	D [mm]	C [mm]	A+D+C [mm]	Length fine [mm]	Length medium [mm]
60 - 145	120 - 592	60 - 145	240 - 882	100 - 2995	100 - 2995
60 - 594	120 - 592	60 - 594	240 - 1184	100 - 2395	100 - 2395

Total price for elements = Production cost per. lm. (min. price 1 meter) + panel price per m2.

Steni Vision - Nickeby

Steni Nature - Era Contour.
See more photo - www.steni.com
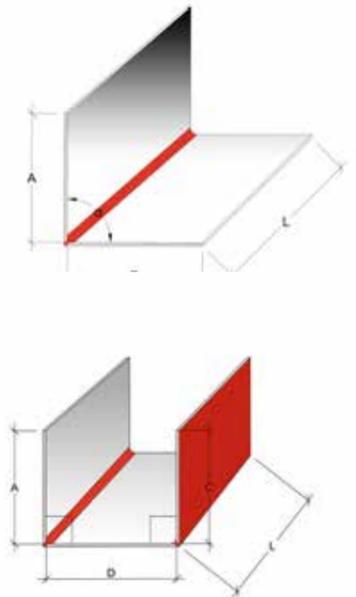
HANDLING UTILITIES

For a simple and safe handling of panels on the building site, we recommend that you use appropriate handling utilities.

Examples of handling utilities.

NATURE

Spacer Block 5mm.

Glass vacuum lifter

Spacer Block for profile.

HEALTH AND SAFETY IS IMPORTANT

FAKTA

Frequent and heavy lifting is a strain on the body.
Follow the recommendations of the local labour inspection authority.

ADVICE FOR PURCHASERS

BUY STENI
Steni only sells through building material dealers. If you are a private individual, you should contact your local supplier of building materials. If you are working on major projects requiring more follow-up, please contact one of our sales teams directly or scan the QR code below.

STOCK ITEMS
If you order one of our stock items, your order will normally be shipped within two weeks.

WHAT YOU GET
All our products are delivered on pallets, securely packed with protective plastic and straps. Each pallet is labelled with product and order numbers. Each pallet has a packing list providing information about its contents and brief instructions about storage and handling on site, as well as the necessary acceptance inspection.
There will also be information about where you can download installation instructions in your language.
Please remember that you will need to have a forklift truck available to unload the delivery at the construction site. If you do not have a forklift truck, a lorry crane will have to be ordered.

WHAT TO CONSIDER
Firstly, as a customer you must decide which products you want and what you want the façade to look like. The formats, colours and composition you choose have a great bearing on the result in terms of both appearance and total cost. If you cannot use our standard formats, we recommend that you contact your local sales representative, who will be able to help you so that together we can find the best solution for your project.

During this process, we will also consider the choice of colour and gloss level, how on-site logistics will be handled, and various other aspects that you as a customer will have to decide on when you purchase custom formats from us. A phone call to us at an early stage can save you a lot of work, time and cost later in the process.

STENI Danmark A/S Galoche Allé – 4600 Køge   T: +45 70 27 01 22 E: steni@steni.dk

You should order via your local supplier of construction products or through one of our sales team. STENI will be happy to help you to set up your order and thereby ensure that we understand your needs. For more information, refer to our sales and delivery terms.

Book a project meeting
(follow the QR code).

STENI AROUND THE WORLD

Developing and manufacturing high-quality façades in Larvik, Norway since 1965.

Our products have been developed in the most demanding climate, and every day all over the world our façade panels are tested against the wind and weather, sun and rain and temperature fluctuations.

We have developed our products based on decades of experience and feedback, and today we can offer façade panels with a number of unique product advantages and a 60-year functional warranty.

Steni panels are both eco-friendly and pollution-resistant. Robust yet lightweight. Fireproof and frost-resistant. They keep their colour, and moisture just runs off. We call this Steni quality.

Today, we have sales companies and distributors throughout Europe, North America and the Middle East, and Steni façade panels protect and adorn buildings all over the world.

HO Steni AS:
Head office (HO) and production
Lågendalsveien 2633
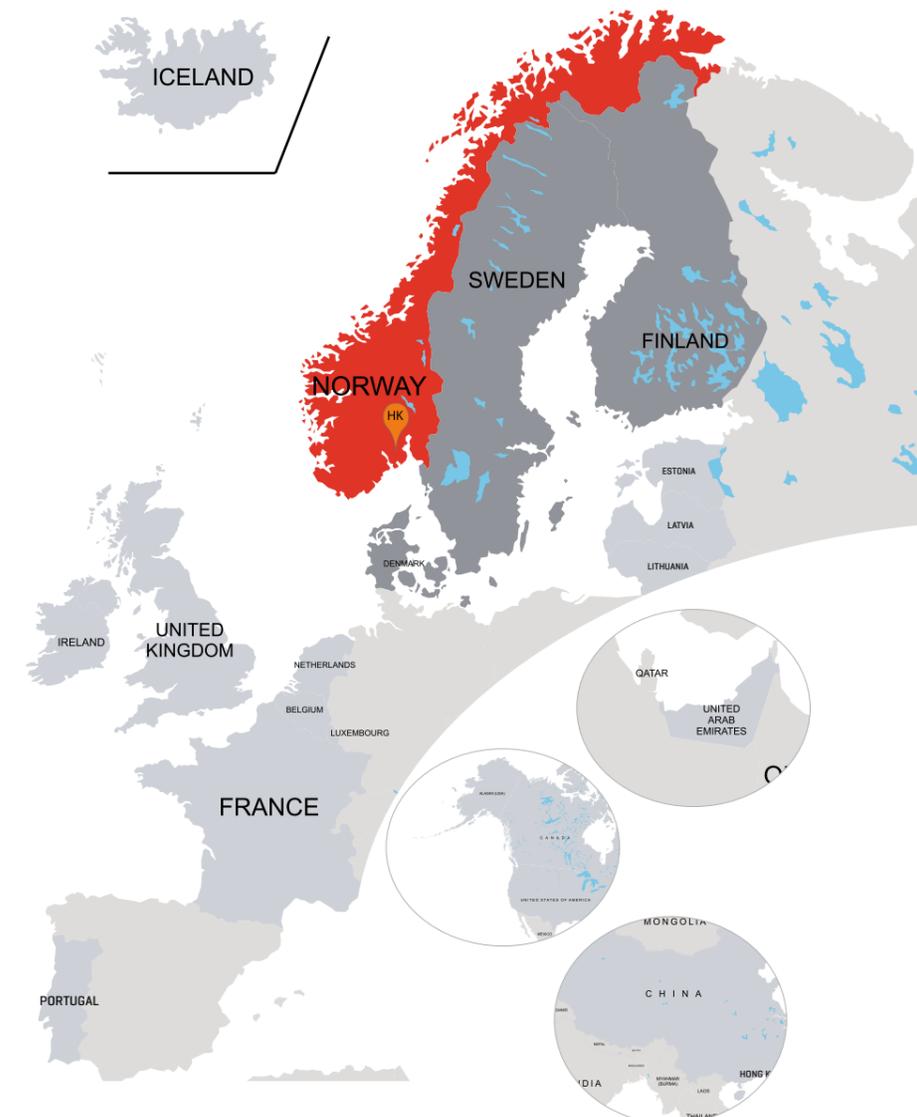NO-3277 Steinsholt, Norway

Steni sales companies
Norway
Sweden
Denmark
Finland

Steni distributors
Canada
China
France
UK
Hong Kong
Israel
Iceland
Korea
Latvia/Lithuania
Mexico
Belgium/Netherland/Luxemburg
Portugal
US

Sales to other countries are handled by our export department in Norway.

ICELAND

SWEDEN

FINLAND

NORWAY
HK

ESTONIA

LATVIA

LITHUANIA

DENMARK

IRELAND

UNITED
KINGDOM

NETHERLANDS

BELGIUM

LUXEMBURG

FRANCE

PORTUGAL

QATAR

UNITED
ARAB
EMIRATES

MONGOLIA

CHINA

HONG

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NO-3277 Steinsholt
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